

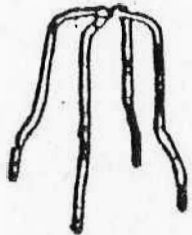
## ASSEMBLY INSTRUCTIONS FOR

### K D SINGLE AND DOUBLE RING CHROME BAR STOOL

#### PARTS

- 2 - FRAME LEGS - UPPER & LOWER
- ~~1 - SMALL UPPER RING~~
- 1 - FOOT REST RING
- 4 - CARRIAGE BOLTS -  $\frac{1}{2}$ " - 20 x 1 -  $\frac{1}{2}$ "
- 9 - MACHINE SCREWS -  $\frac{1}{4}$ " - 20 x 1 -  $\frac{1}{2}$ "
- 9 - HEX KEPSNUTS -  $\frac{1}{4}$ " - 20
- \*\*4 - SHEET METAL SCREWS #14 x 1 -  $\frac{1}{2}$ "
- 1 - SWIVEL BALL BEARING PLATE
- 1 - SEAT
- 4 - PLASTIC TUBE END CAPS

#### INSTRUCTIONS FOR ASSEMBLY:

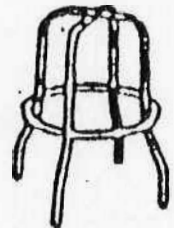


\*\*OMIT FOR SINGLE RING

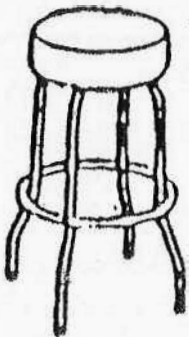
1. START ASSEMBLY WITH UPPER AND LOWER LEG FRAMES OF STOOL - IDENTIFIED BY INDENTATION ON TOP CROSS BARS. PLACE UPPER FRAME WITH FLAT SIDE OF INDENTATION OVER FLAT SIDE OF INDENTATION ON LOWER FRAME. SECURE CENTER OF CROSS BAR WITH MACHINE BOLT AND NUT.



2. INSERT SMALL RING INSIDE OF FRAME AND MOVE TO LINE UP WITH UPPER CORRESPONDING SCREW HOLES. INSERT THE FOUR (4) 1 -  $\frac{1}{2}$ " SHEET METAL SCREWS BY HAND.



3. PLACE FOOT REST RING OVER TOP OF FRAME AND MOVE DOWN TO LINE UP WITH CORRESPONDING HOLES. PUSH CARRIAGE BOLTS INTO HOLES AND SECURE ON INSIDE OF FRAME WITH LOCKING HEX NUT.
4. PLACE STOOL FRAME ON HARD FLAT SURFACE TO TEST FOR BALANCE. IF UNBALANCED, TAP ON SURFACE TILL ALL LEGS ARE EQUAL. NOW, TIGHTEN ALL FASTENERS SECURELY.
5. PLACE SWIVEL PLATE, FLAT SIDE UP, ON TOP OF FRAME CROSS BARS, LINE UP HOLES AND DROP IN MACHINE SCREWS - SECURE WITH HEX NUTS - TIGHTEN SECURELY.



6. PLACE SEAT, UPHOLSTERED SIDE DOWN, ON CLEAN, FLAT SURFACE. TURN FRAME UPSIDE DOWN WITH SWIVEL PLATE, Lining up with HOLES IN UNDER SIDE OF SEAT WITH REMAINING MACHINE SCREWS - SECURE SWIVEL TO TOP.
7. PLACE PLASTIC TUBE END CAPS ON BOTTOM OF EACH FRAME LEG AND TAP DOWN TILL SOLID.
8. STOOL MAY LOOSEN WITH USE - PERIODICALLY CHECK ALL BOLTS, SCREWS AND NUTS FOR TIGHTNESS.