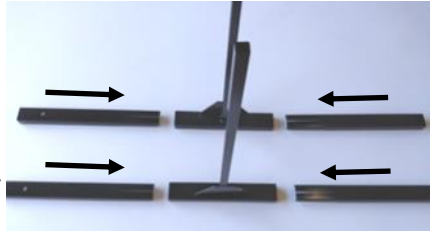


#4640 PORTABLE ROADSIDE CHANGEABLE LETTER SIGN ASSEMBLY INSTRUCTIONS

***Step 1—Leg Assembly.** Insert 4 leg extension brackets into T-bar assembly as shown. Tapping with a mallet may be required to seat the extensions fully.



***Leg Assembly**

Step 2—Install Leg Assemblies into Sign Frame. The sign design offers two height selections, 4 or 10 inches from ground. Slide the two leg assemblies into the sign frame, aligning the holes in the leg with holes in the sign frame. Secure using included bolts and wing nuts as



4 Inch Height



10 Inch Height

shown. The bolts may require light tapping to clear residual paint from the holes. The wing nuts are not designed to clamp down on the steel sign frame, only to keep it at a selected height. Holes (7/16 inch) are included at the ends of the leg extensions for staking to the ground. Additional tethering may be required for very windy areas.



Bolts and Wing Nuts

Step 3—Character Installation. The character set included with the sign is the flexible type. The letters are designed to be inserted into the sign tracking as shown in the picture to the right labeled “Correct”. A bulge of 3/8-1/2 inch is normal. A letter installed below the track will bulge greater than 1 inch and are installed “Incorrect”.

Panel Replacement—Remove 4 screws located at the top of the sign frame. Remove cap bracket. Slide old panel out. Insert new panel by carefully sliding it into the frame.



Correct



Incorrect

*This step only applies to items with leg extensions.